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^{d)}This article is a homage to Dr. Patrice Miska from Institute Jean Lamour, Nancy, France, with whom we had a very good scientific collaboration. Unfortunately, he passed away last year in his prime. His untimely demise has created a void in the scientific community.

ABSTRACT

We report an in-depth analysis of ZnO micropods emission. A strong correlation between defect and interband emissions is observed. ZnO micropods were grown using low-temperature chemical bath deposition (CBD). ZnO micropods exhibited perfectly-crystalline hexagonally-shaped facets with various numbers of branches. Raman studies showed that ZnO micropods contained trapped zinc hydroxide (OH) and imidogen (NH) defects that originate from the precursor solution used in the CBD technique. These defects were evacuated by thermal annealing, leading to the recrystallization in the volume of the micropods and the formation of structural defects at their surface, as attested by scanning electron microscopy and X-ray diffraction. More importantly, the thermal annealing was accompanied by a breakdown of the NH defects, which resulted in a nitrogen doping of the ZnO micropods. The structural changes as well as the nitrogen doping resulted in a drastic change in the photoluminescence (PL) spectrum of the ZnO micropods that exhibited a stronger free exciton UV emission as well as a stronger visible (white) emission. An in-depth low-temperature PL study of both UV and visible emission reveals a strong interplay between the structural-defect bound excitonic UV emission (Y-band) and the deep donor (visible) emission, which suggests a rather complex emission mechanism involving an efficient nonradiative energy transfer between the Y-band states and defect states leading to the enhanced visible emission of ZnO micropods after high temperature annealing.

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I. INTRODUCTION

Zinc oxide (ZnO), a II-VI semiconducting compound oxide with a direct bandgap of 3.37 eV and a high exciton binding energy of 60 meV at room temperature, is an important semiconductor

due to its remarkable optical, electrical, and piezoelectrical properties, which can be widely used in optoelectronic and photovoltaic devices.^{1,2} Using this material, one can easily grow the desired nanostructures for the fabrication of functional

devices such as light-emitting diodes,^{3–5} field-effect transistors,^{6–8} ultraviolet lasers,^{9–11} chemical sensors,^{12–15} and solar cells.^{16–18} High optical gain ($>1000\text{ cm}^{-1}$) observed in ZnO epilayer¹⁹ also allows for a new kind of gain assisted energy transfer.²⁰ In addition to remarkable physical properties, ZnO can be grown on any kind of surfaces or structures,²¹ especially rounded surfaces like spheres leading to original urchins type of heterostructures.^{22,23} To date, ZnO micro- and nanostructures such as quantum dots, nanorods, nanotubes, nanosheets, and nanoflowers have all been successfully prepared by either using physical deposition or chemical methods.^{24–26} In comparison to physical methods, solution based methods are appealing for their cheap experimental setups, large scale productivity, and low-temperature synthesis. Chemical bath deposition (CBD) is one of the useful methods for the preparation of compound semiconductors from aqueous solution with advantages such as low processing temperature, allowing growth on a variety of substrates, and easy adaptation to large area processing at a low cost of fabrication. Large scale and low cost are also two of the main prerequisites for the realization of ZnO based devices for industrial production. Controlled growth of nano- or microstructures in terms of size, shape, and orientation is also an important factor in device fabrication, and a large amount of intensive research has been conducted to prepare desired ZnO architectures. There are a few articles that which report the synthesis of two types of twinned structures of ZnO (like the micropods reported here) prepared by the hydrothermal technique.^{27–30} The twinned crystallites that were synthesized in pure water or weak basic solutions such as 1 N KOH were bipyramidal, whereas the twinning morphology of the crystallites obtained from 4 N KBr or 3 N NaNO₂ solutions were dumbbell-like.²⁸ These articles lay emphasis on the growth mechanisms of these twinned structures. They demonstrated that the formation of twin morphologies of ZnO crystallites is either a result of differences between symmetrical and energetic most favorable structural arrangements or due to the consequence of oriented intergrowths.

The growth mechanism of ZnO microstructures as well as their photoluminescence (PL) spectra has been widely studied and reported. However, there are still no reports on a comprehensive in-depth analysis, which investigates the mechanism that underlies the emission spectrum. In this study, we synthesize highly crystalline, hexagonal shaped ZnO micropods by a simple low-temperature, low-cost chemical bath deposition technique. As-grown ZnO micropods were afterward thermally annealed under argon atmosphere to evacuate Zinc hydroxide defects. In-depth scanning electron microscope (SEM) and X-ray diffraction (XRD) reveal that the annealing process leads to recrystallization of the micropods volume together with the formation of structural defects at the surface. Room-temperature photoluminescence of annealed micropods exhibits a free exciton (FX) peak and notable change in the intensity of the ZnO defect emission in the visible, as compared to the as-grown samples. In-depth temperature-dependent PL measurements reveal a negative thermal quenching (NTQ) of the nitrogen-bound defect emission, which is evidence of an energy transfer process. An efficient nonradiative energy transfer mechanism between structural-bound defect emission and nitrogen-bound deep donor emission is proposed to explain the drastic increase of the visible emission of ZnO micropods.

II. EXPERIMENTAL DETAILS

A. Synthesis of ZnO micropods

In a typical series of experiments, the precursor solution used consisted of Zinc acetate dihydrate ($\text{Zn}(\text{CH}_3\text{COO})_2 \cdot 2\text{H}_2\text{O}$, ACS reagent, $\geq 98\%$), ammonium hydroxide (NH_3 basis, ACS reagent, 28%–30%) and deionized water. Undoped p-type (100) silicon wafers having a resistivity of $1\text{--}5\Omega\text{ cm}$ and a thickness of $250\mu\text{m}$ are used for depositing the micropods. It is important to note that micropods grow freely in the solution and can be deposited on any substrate; in our case, we selected silicon. These micropods deposited on the silicon substrate are free-standing. The growth of the ZnO micropods is conducted by the chemical bath deposition technique. For preparing the solution, 0.056M zinc acetate is dissolved in 250 ml of water. 1 ml of ammonium hydroxide is added to this solution and stirred at room temperature. Synthesis is conducted in the absence of metal catalysts or additives. This mixed solution is heated at 87°C in a three neck round bottom flask. The cleaned silicon substrate is immersed in this solution for a time period of 2 h. Thereafter, the sample is washed with water and dried in air. Two types of samples are used in this study. One is an as-grown sample and the other is an annealed sample.

B. Annealing of the micropods

Annealing of the sample was conducted at 900°C , in a nitrogen atmosphere in a rapid thermal annealing system for a time period of 10 min.

C. Structural and optical characterization

The ZnO micropods and their surface morphology were examined using a scanning electron microscope (SEM, HITACHI S-3400N, 30 kV). Phase identification of the micropods was done with a Philips powder X-ray diffractometer equipped with a Cu K α line. Temperature-dependent photoluminescence (PL) experiments were conducted using a He-Cd laser (325 nm) as an excitation source and a CCD camera as a detector. An unfocused laser beam was used for the PL studies. Liquid helium was used for cooling the sample down to 2 K. An 80 cm focal length spectrometer with a 3200 lines/mm grating was used for high resolution PL spectroscopy. Micro-Raman measurements were conducted at room temperature using laser wavelength of 514 nm and a beam spot size of $1\mu\text{m}$.

III. RESULTS AND DISCUSSION

Figure 1 shows the morphologies of the as-grown ZnO micropods using SEM imaging. These micropods are free-standing. Silicon substrate serves as a support for these micropods. The average length of these micropods is observed to be $10\text{--}15\mu\text{m}$ and $1\text{--}5\mu\text{m}$ in diameter. One can clearly observe some micropods with two (bipods), four (tetrapods), six arms (hexapods) and cross-linked structures with many arms. Inset in the upper left hand side corner in Fig. 1 is an enlarged image of a few micropods. The micropods are observed to be perfectly hexagonal in structure, with very smooth sidewalls. However, after annealing at 900°C , formation of pores is seen to occur on these arms, as seen in the inset in the lower right hand corner.

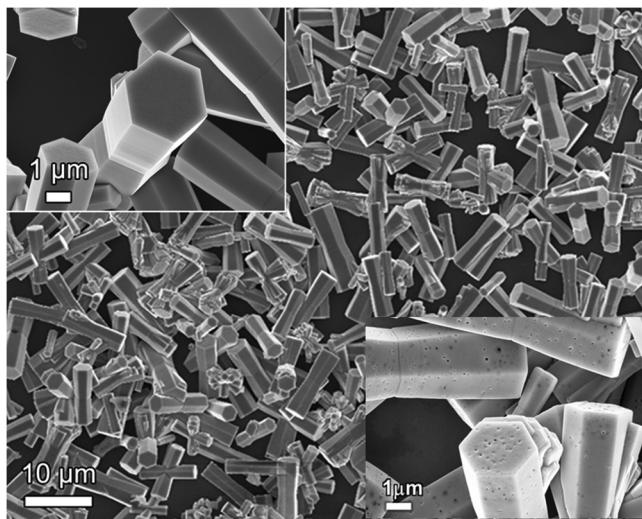
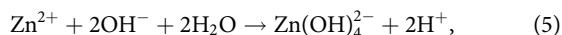
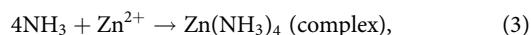
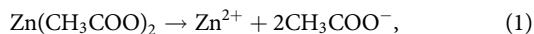


FIG. 1. SEM image of ZnO micropods consisting of two, four, or six arms. Inset in the upper corner shows a zoom-in image of the perfectly hexagonal micropods before annealing and in the lower corner after annealing where pores are observed.

One needs to understand the possible growth mechanism of these micropods and the driving force for the formation of these morphologies. The general chemical reactions occurring in the precursor solution are as follows:



In our synthesis process, the source of OH^- ions is ammonium hydroxide, as seen in formula (2). More and more OH^- ions will combine with Zn^{2+} ions to form a complex of $\text{Zn}(\text{OH})_4^{2-}$. This complex acts as an intermediate growth unit. Heating the solution along with the diffusion of ions results in the formation of ZnO clusters due to the dehydration reaction between OH^- and H^+ . The important prerequisite for the formation of these micropods in the solution is that the solution should be supersaturated. When the solution is supersaturated, nucleation begins in the solution, which leads to the formation of ZnO micropods in the solution as reported for nanocrystals by Cao and Cai.³¹

Majitha *et al.* have illustrated that when the solution is heated by using conventional techniques, the initial nucleation phase (which occurs in the solution) plays an important role in determining the growth mechanism of ZnO microstructures.³² When Zn^{2+} ions react directly with OH^- ions to form ZnO (case of direct ZnO nucleation), crystal growth is presumed to occur by nanoparticle aggregation. The nanoparticles assemble along the c-axis of the wurtzite crystal resulting in an organized growth of the ZnO crystal.^{33–35} The different morphologies of microstructures such as tripods and tetrapods observed are generated by direct ZnO precipitation. Direct ZnO precipitation from an aqueous solution helps in twinning of structures, growth of multiple lattices from a common junction with individual crystals growing along their c-axes tetrahedral to each other, and leads to generation of tripod and tetrapod microstructures, as reported by Majitha *et al.*³² However, it is not possible to control the number of arms during the free-growth of these twinned structures in the solution.

To confirm the phase composition and the crystallinity of the synthesized micropods, we have conducted XRD pattern analysis. The XRD spectra of the as-grown and annealed ZnO micropods are shown in Fig. 2. Peaks corresponding to (100),

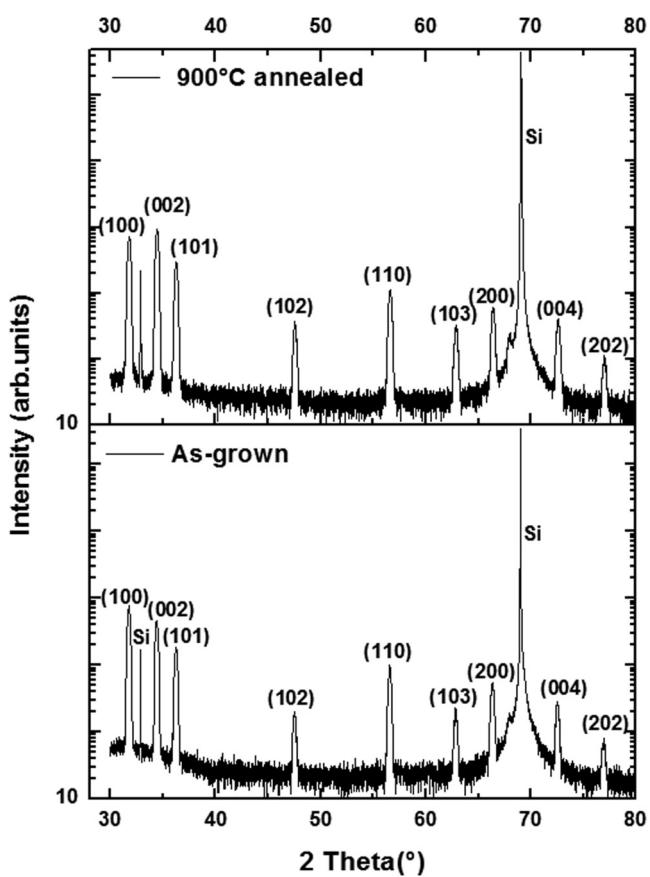


FIG. 2. XRD spectra (on a log scale) of as-grown micropods on silicon and 900 °C annealed micropods.

(002), (101), (110), (103), (102), (103), (200), (004), and (202) planes are observed.

All the peaks are attributed to the wurtzite hexagonal ZnO with the measured lattice constants $a = 3.20 \text{ \AA}$ and $c = 5.207 \text{ \AA}$. The strong and narrow diffraction peaks of the XRD pattern indicate that the as-grown samples are crystalline. After annealing, there is a further improvement in the crystallinity of the sample, which is evident from the enhancement in the intensity of the (002) peak and the (101) peak. The peaks observed at 32.5° and the intense one at 69° correspond to Si. The crystallite sizes were also calculated using the Scherrer equation,

$$D = \frac{0.9\lambda}{L \cos \theta},$$

where $\lambda = 1.54 \text{ \AA}$, L = full width at half maximum (FWHM) of the XRD peak, and θ is the Bragg's angle.

The FWHM of the (002) peak in the case of as-grown ZnO micropods is calculated to be 0.32° , whereas for the annealed sample, it is 0.15° . Thus, the FWHM of the (002) peak has reduced to nearly half of the value for the annealed micropods as compared to the as-grown sample. This is a clear evidence that the annealed micropods have become more crystalline. Taking these into account, the average crystallite size is 26 nm for the as-grown micropods sample and 55 nm for the annealed sample. The XRD pattern also indicates that the samples obtained via the CBD method consist of a pure phase of ZnO. The crystalline quality of the two samples was investigated using Raman spectroscopy measurements (Fig. 3). For the two samples, the spectra exhibited various modes, namely, $2E_2(L)$, $E_2(H)-E_2(L)$, $A_1(TO)$, $E_1(TO)$, and $E_2(H)$ modes at 203 , 333 , 378 , 410 , and 438 cm^{-1} , respectively. In our spectral scan, we do not observe clearly the $E_2(L)$ mode as we

started the scan at 100 cm^{-1} . The $E_2(L)$ frequency mode relates with the vibration of heavy Zn atoms, while $E_2(H)$ frequency mode reflects the vibrations of oxygen atoms in the ZnO crystal structure. Standard peak positions reported for $E_2(L)$ and $E_2(H)$ modes in the case of bulk ZnO are 101 and 439 cm^{-1} , respectively.³⁶ From Fig. 3, one can clearly observe that the $E_2(H)$ mode has considerably increased in intensity after annealing. Furthermore, the linewidth of the $E_2(H)$ mode is $\sim 10 \text{ cm}^{-1}$ for the as-grown and it drops to 7 cm^{-1} for the annealed sample. This further confirms that the micropods have an improved crystal quality after annealing. This is in good agreement with a general improvement of the crystalline quality, as determined by the XRD method too. We also performed a slow scan in the 3000 – 4000 cm^{-1} range for detecting the presence of OH groups or $Zn(OH)_2$ groups and the NH groups (imidogen). These originate from the precursor solution during the CBD growth. We observe two strong, broad structured bands in the case of the as-grown sample in this range. This corresponds to the OH stretching mode and to the imidogen group. However, in the case of an annealed micropods sample, there is a complete absence of these structured bands as seen in Fig. 3.

Figure 4 shows the room-temperature PL spectra of the as-grown (a) and 900°C annealed (b) micropods. Figure 4 reveals that annealing induces rather significant changes in both excitonic (UV) and defect (visible) emissions of ZnO micropods. The excitonic emission of as-grown ZnO micropods [Fig. 4(a)] presents a broad emission band with a peak at 385 nm ($\sim 3.22 \text{ eV}$). A weak emission peak at 375 nm is also observed on the rising edge of the UV-band edge emission. On the other hand, the excitonic emission of annealed ZnO micropods [see Fig. 4(b)] shows a main emission band with a peak at 387 nm ($\sim 3.204 \text{ eV}$) and a weaker emission band, observed at the high-energy shoulder of the NBE emission band [Fig. 4(b) inset], with a peak at 375 nm ($\sim 3.306 \text{ eV}$). The

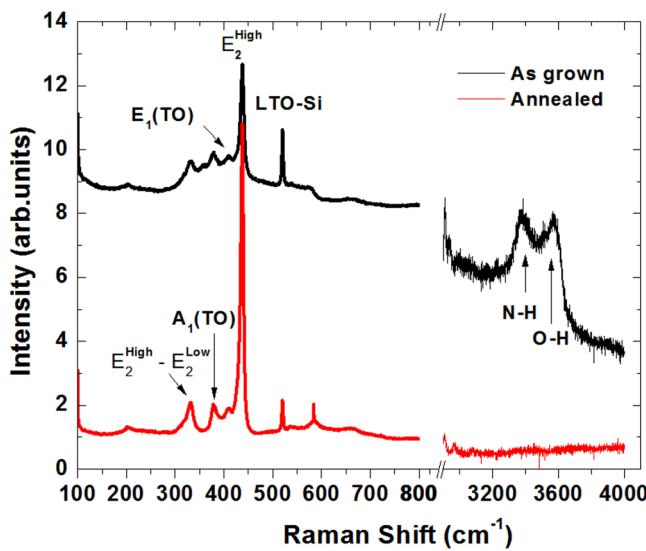


FIG. 3. Entire Raman spectra of the micropods before and after annealing.

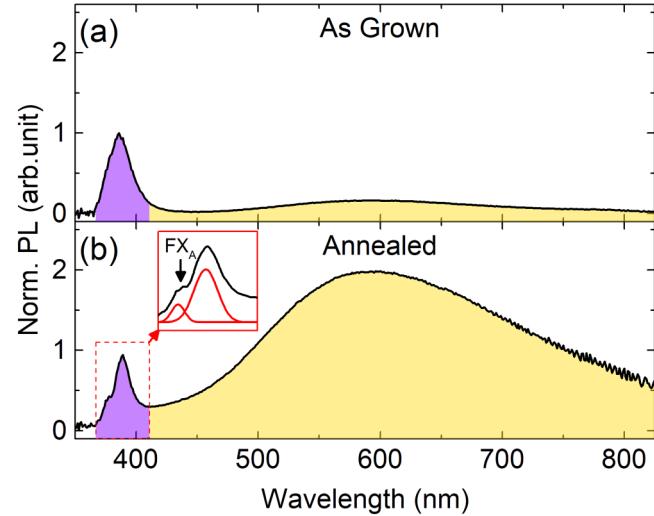


FIG. 4. Room-temperature PL spectra of the (a) as-grown and (b) 900°C annealed micropods.

3.204 eV band can be attributed to ZnO near-band-edge (NBE) emission,³⁷ while the 3.306 band is consistent with the free exciton (FX_A) peak position observed by Guo *et al.*³⁸ The small redshift in the NBE emission of the annealed sample can be attributed to the lattice expansion, creation of Zinc interstitials (Zn_i),³⁹ or the enhancement of phonon-assisted excitonic emission. It is worth noting that the annealing process does not influence much the overall UV emission intensity. The spectrally integrated UV emission intensities (Fig. 4—violet areas) exhibit an annealed-to-as-grown ratio of ~0.9, which is the equivalent of a small 10% decrease.

The excitonic (UV) emission intensity of ZnO micropods thus stays almost the same before and after annealing in contrast to the drastic increase observed for the defect emission after annealing. Figure 4 shows that both as-grown and annealed ZnO micropods exhibit a broad emission peak extending from ~410 nm to ~900 nm in the visible usually attributed to ZnO defect emission.^{40–42} Figure 4 reveals that the annealing of ZnO micropods leads to a strong increase in the ZnO defect emission. The spectrally integrated visible emission intensities (Fig. 4—yellow areas) exhibit an annealed-to-as-grown ratio of ~16. This 16-fold increase in the defect emission is marked by the strong white light emission that can be easily distinguished by the naked eye during the PL measurements of the annealed ZnO micropods. The UV emission remains almost unchanged; however, there is a drastic increase in the defect emission. This leads to largely differing values for the visible-to-UV ratios between as-grown and annealed samples. The visible-to-UV ratio of ZnO micropods is strongly increased from ~1.5 to 24.7 after annealing. Most studies link the increase of the visible-to-UV emission ratio to lower sample quality. However, this assumption does feel quite rudimentary in our case. The annealed ZnO micropods exhibited FX emission while no FX emission was observed for the as-grown micropods. The FX emission is clear evidence of a higher crystalline quality of the annealed micropods. On the other hand, the enhanced visible emission is an evidence of higher density of defect states. It is important to note that the dimensions of the micropods studied here (1–5 μm diameter, 10–15 μm length) gives rise to a surface-to-volume ratio ranging from 1 to 4.6, which implies a competition between surface and bulk states. This opens the question on the respective role of the defect and bulk states and how each of them affects the final output of the emission spectra. Another interesting point that is put forward in Fig. 4 is the fact that the visible-to-UV emission ratio can be controlled by merely (in the sense of small) annealing the ZnO micropods. It is important to note that these results for room-temperature PL measurements were reproduced on several as-grown and 900 °C annealed micropod samples.

Temperature-dependent PL studies were conducted in order to understand the structural changes and the origin of the drastic spectral changes caused by the annealing of ZnO micropods. Figure 5 presents the PL spectra at 2 K for the as-grown (black line) and annealed (red line) ZnO micropods. Figure 5 reveals a drastic change in the UV emission spectra of the ZnO micropods after annealing. The PL spectrum of the as-grown sample is dominated by a strong emission band at 3.362 eV. This emission band can be attributed to neutral-donor-bound excitons (D^0X).⁴³ Besides the strong D^0X emission band, the PL spectrum of the as-grown sample presents a small emission peak at ~3.22 eV. The peak at

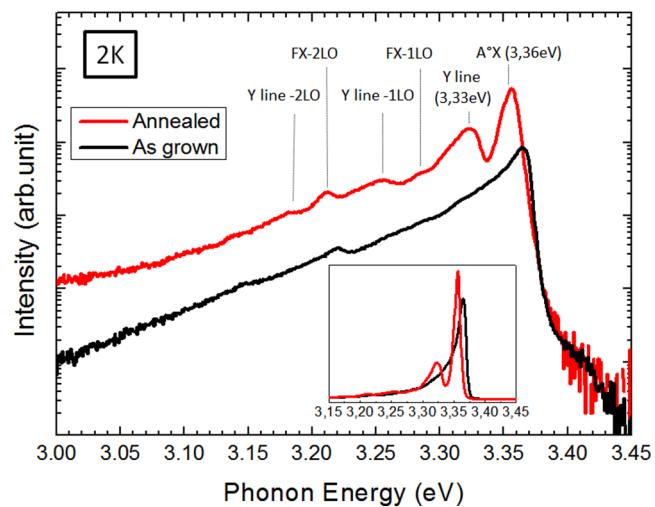


FIG. 5. PL spectra of as-grown and annealed ZnO microrods at 2 K. The spectra are shown on a logarithmic scale (linear scale plot is shown in the inset) and are vertically displaced for clarity.

3.22 eV corresponds well with the expected position for the 2LO phonon replica of the D^0X emission band ($D^0X\text{-}2LO$). The 1LO phonon replica of the D^0X -band ($D^0X\text{-}1LO$) is expected to appear at ~3.29 eV. At 3.29 eV, the presence of a small hump corresponds to the $D^0X\text{-}1LO$. However, the $D^0X\text{-}1LO$ band is extremely weak as it seems to be smeared by the background emissions. On the other hand, the PL spectrum of annealed micropods presents drastically differing spectral features at 2 K. We can mainly observe three different spectral features for the UV emission of ZnO micropods after annealing: (1) the redshift in the dominant emission peak and the decrease in the linewidth as seen in the inset of Fig. 5, (2) the presence of a strong emission band at 3.33 eV, and (3) the presence of various emission bands at lower energies. As seen in Fig. 5, the main emission band of the ZnO micropods exhibits a clear redshift. The peak position of the main emission band of the annealed ZnO micropods is 3.353 eV, which represents a redshift of almost 9 meV. The energy of the main emission band is too low to be considered as that of neutral-donor-bound exciton but rather fits well the energies expected in the case of a neutral-acceptor-bound exciton (A^0X).⁴⁰ We note that the as-grown ZnO micropods presented an N-H Raman signature (Fig. 3) but it was missing in the sample annealed at 900 °C in a nitrogen environment. Similar redshifts, attributed to nitrogen (N) doping of ZnO, have been reported.^{44–47} The N-doping of the ZnO micropods is evidenced by the disappearance of the N-H Raman signature after annealing (Fig. 3). Nitrogen is a deep level acceptor that lies at 1.3 eV above the ZnO valence band (VB). In the form of an N-H complex, the nitrogen atom is passivated and does not contribute to the doping of ZnO.⁴⁴ However, when annealed at temperatures above 775 °C, the N-H pairs are dissociated, subsequently leading to the N-doping of ZnO.⁴⁴ The transition from a dominant D^0X

emission band before annealing to a dominant A^0X emission band, along with the reduction of the N-H Raman peak, are thus clear proofs of the N-doping of ZnO micropods. As mentioned, in addition to the redshift of the main emission band, annealed ZnO micropods present a strong emission peak at ~ 3.33 eV with a linewidth of about 40 meV. The 3.33 eV band has been the subject of various controversial interpretations, which include donor-bound exciton (D^0X),^{48,49} acceptor-bound exciton (A^0X),⁵⁰ electron-acceptor transitions (e, A),⁵¹ transitions related to intrinsic point defects,^{52,53} extended structural defects,^{54,55} and two electron satellites (TES).^{56,57} However, the recent consensus is that the 3.33 eV band, often called "Y" band, is the result of radiative recombinations of excitons bound to extended structural-defect complexes.^{54,55,57} The Y-band is characterized by a relatively low thermal activation energy of 10 ± 2 meV and a large localization energy of 40 meV.^{52,53,57} Wagner *et al.*⁵⁸ recently showed that the 3.33 eV band is most likely related to a specific dopant and presents the characteristic of a donor-bound exciton. Cathodoluminescence measurements^{54,58} reveal that the Y-band intensity is stronger in the vicinity of linear cracks, which concludes that the Y-band originates from defect centers such as dislocations and stacking faults. This is further supported by the fact that the Y-band can be observed in ZnO samples after annealing^{49,51,59} and ion implantation,⁶⁰ which can introduce strong local distortions in the crystal lattice.

The increase in Y emission in the annealed ZnO micropods studied here is consistent with the SEM images. SEM images (Fig. 1—inset at the bottom) shows numerous holes appearing on the surface of the ZnO micropods after annealing. These holes/cracks are perfect candidates for being Y-band centers. Finally, the annealed ZnO micropods present various spectral features, which appear at energies below 3.33 eV. These are attributed to the 1LO and 2LO phonon replicas of the FX_A , A^0X , and Y emission bands. The attribution of these spectral features to the LO phonon replicas will be discussed in more detail. However, it is important to note that the reduction in the linewidth of the bound excitonic peak indicates a higher crystal quality of the ZnO micropods after annealing.⁶¹

To summarize this section, the annealing process leads to the N-doping of the ZnO micropods (evident from the D^0X to A^0X transition and from Raman spectra), the formation of structural defects at the surface of the micropods (appearance of the Y-band), and an improved crystal quality (evident from the reduction in the PL linewidth). The phonon-exciton coupling is enhanced by annealing, which could be the result of surface defects, improvement of crystal quality, and strain relaxation.⁶¹ The temperature dependence of the peak energy position is generally the method used for differentiating the nature of various emission bands. Therefore, we have monitored the temperature-dependent PL for both the samples. Hereafter, we will focus on the temperature-dependent spectra of the annealed sample as it presents a few more interesting spectral features.

Figure 6(a) presents the temperature-dependent UV spectra of the annealed ZnO micropods for temperatures extending from 2 K to 300 K. The solid bands in Fig. 6(a) are a guide to the eyes for the different peak positions in each spectrum. Figure 6(b) shows the evolution of the various peak energies as a function of temperature. The solid lines in Fig. 6(b) represent the expected

energies for the 1LO and 2LO phonon replicas determined from the extracted experimental values of the zero phonon lines. The top and bottom solid olive colored lines in Fig. 6(b) represent the estimated energies for the 1LO phonon replica determined by for

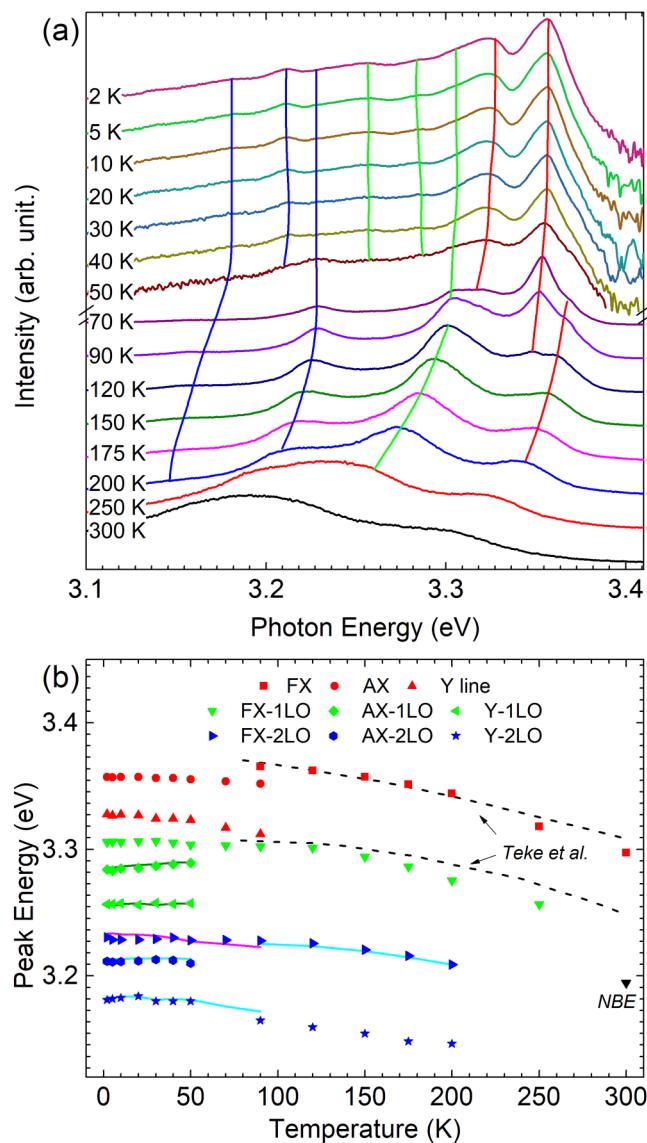


FIG. 6. (a) Evolution of PL spectra as a function of temperature. The spectra recorded at temperatures varying between 2 and 70 K are shown in a logarithmic scale. PL spectra from 90 K to 300 K are plotted in a linear scale. All the spectra are vertically displaced for clarity. Different colors represent the PL recorded at different temperatures: black (300 K), red (250 K), blue (200 K), fuschia pink (175 K), tree green (150 K), dark blue (120 K), violet (90 K), magenta (70 K), maroon (50 K), olive green (40 K), navy blue (30 K), pacific blue (20 K), light brown (10 K), light green (5 K), and pink (2 K). (b) Peak positions of the temperature-dependent PL spectra for FX, AX, Y-line, FX-1LO, AX-1LO, Y-1LO, FX-2LO, AX-2LO, and Y-2LO peaks.

the A^0X and Y, respectively,

$$E_{XX-1LO} = E_{XX} - \hbar\omega_{LO} + 1.5k_B T.$$

The XX symbol indicates that it can be replaced for any emission lines. The top, middle, and bottom solid cyan lines in Fig. 6(b) represent the estimated energies for the 2LO phonon replicas determined by

$$E_{XX-2LO} = E_{XX} - 2\hbar\omega_{LO} + 0.5k_B T$$

for the FX_A , A^0X , and Y, respectively. Figures 6(a) and 6(b) use the following color code: red for the zero phonon lines, green for the 1LO phonon replicas, and blue for the 2LO phonon replicas.

Figure 6(a) shows that as the temperature is increased, the A^0X and Y-band gradually redshifts and it quenches. Between 70 K and 90 K, many interesting changes occur in the PL spectrum.

First, we observe an increase in the FX_A contribution to the detriment of the A^0X one. At 70 K and above, the FX_A band can be easily distinguished in the PL spectra. The increased FX_A contribution is due to the thermally activated detrappling of the acceptor-bound exciton. For the annealed ZnO micropods, the FX_A band persists even at room temperature (i.e., 300 K). This is also observed in Figs. 4(b) and 6(a). It is important to note that the FX_A band was absent in all the temperature-dependent spectra of the as-grown sample. Second, the PL spectra exhibit less diverse spectral features as the different peaks thermally broaden and merge with increasing temperatures. Below 70 K, we distinguish eight emission bands.

The peak energy of these bands vs temperature is plotted in Fig. 6(b). The two dominant emission bands at higher energies are assigned to the A^0X and Y-band, respectively, as discussed before. Meanwhile, the six weaker emission bands at lower energies can be attributed to the 1LO replicas and 2LO replicas of the FX_A , A^0X , and Y-band.

The attribution of these bands is made via the energy position of these bands. As shown in Fig. 6(b), the energy positions of 3.285 eV (diamonds), 3.257 eV (left-facing triangles), 3.211 eV (hexagons), and 3.181 eV (stars) bands are in good agreement with the predicted energies (solid olive and cyan lines) for the A^0X -1LO, Y-1LO, A^0X -2LO, and Y-2LO, respectively, which justifies the attribution of these bands to the 1LO and 2LO replicas of A^0X and Y-band. Meanwhile, the 3.306 eV (triangles facing down) and 3.23 eV (triangles facing right side) bands are attributed to the FX_A , 1LO, and 2LO phonon replica. At temperatures lower than 70 K, the 3.306 eV band (FX -1LO) is observed as a small bump at the low-energy shoulder of the Y-band. The FX_A contribution is not significant below 70 K and thus expected energies for the FX_A , 1LO, and 2LO phonon replicas cannot be directly determined from the FX_A .

The attribution of the 1LO and 2LO phonon replicas of FX_A is done differently than those for A^0X and Y-band. The solid magenta line in Fig. 6(b) represents the expected energies for the 2LO replica determined from the energies of the 1LO replica (3.306 eV band) using the relation.

The 3.23 eV band shows a good agreement with the solid magenta line. It is also worth noting that the 3.23 eV band is not in good agreement with the expected energies for a 1LO phonon

replica of the 3.306 eV,

$$E_{XX-2LO} = E_{XX-1LO} - \hbar\omega_{LO} - k_B T.$$

Thus, we conclude that the 3.23 eV band is not the 1LO replica of the 3.305 eV band but the 3.306 eV band and 3.23 eV band are rather the 1LO and 2LO phonon replicas of another emission band. At 2 K, the energy of the zero phonon line of the 3.306 eV and 3.23 eV phonon replicas is estimated to be 3.376 eV, roughly the expected energy for the FX_A .⁴⁰ Thus, the 3.306 eV and 3.23 eV bands are 1LO and 2LO phonon replicas of FX_A . The FX -1LO replica is last observed at 90 K. At 90 K, the FX -1LO and the Y-band merge and start to dominate the PL spectrum, as their peak energies cross over [Fig. 6(b) triangles facing upward and downward]. The two dashed black lines in Fig. 6(b) represent the peak position of the free exciton and 1LO phonon replica of the free exciton reported by Teke *et al.*⁶² The dashed lines serve to show that above 90 K, with the thermal broadening and roughly similar energies, we cannot talk about a sole Y-band or FX -1LO band but we rather have a joint Y/ FX -1LO band. At 150 K, the X eventually merges with the FX_A and the PL spectrum gets composed of four emission bands, the FX_A and Y/ FX -1LO bands and their 2LO phonon replica at 3.221 eV and 3.154 eV, respectively. The Y-2LO band is very weak and cannot be easily distinguished in Fig. 6(a). As shown in Fig. 6(b), the 3.221 eV (triangles facing to the right) and 3.154 eV (stars) bands present a good agreement with expected energies (solid cyan lines) for the 2LO phonon replicas of FX_A and Y-band, justifying their attribution. It is important to note that the existence of FX-2LO certainly asserts the existence of FX-1LO. Yet, due to thermal broadening, the FX -1LO band could not be distinguished from the Y-band, as mentioned before. It is also important to note that the peak position of 3.221 eV band (i.e., FX-2LO) above 90 K are continuous with the peak position of the 3.23 eV band below 90 K, which again justifies the assignment of the 3.23 eV band to the FX-2LO. At 90 K, the Y-band/ FX -1LO peak is around ~3.31 eV. The 3.31 eV emission band at low temperature has been the subject of a long-standing debate. Several interpretations about this peak have been discussed in the literature. The two main hypotheses that are generally evoked to explain it are, namely, the 1LO phonon replica of the free exciton and the A-band. Thus, one might question if the peak might correspond to the A-band. Tainoff *et al.* recently presented a systematic and comprehensive study on the origin of the 3.31 eV band.⁶³ In our case, 3.31 eV band contribution is very weak below 70 K and significantly increases above 70 K. This is a behavior consistent with that observed by Tainoff *et al.* for the 1LO phonon of the free exciton. It is also important to note that the increase of the LO-phonon-exciton with increasing temperatures has also been observed in various studies where the phonon-assisted FX recombination even dominates the FX and NBE emissions,^{64,65} due to enhanced electron-phonon interaction.⁶⁶ Moreover, the evolution of the energy difference of the FX and the 3.31 eV band in our case does not show the expected temperature dependences for the A-band (Fig. S1 in the supplementary material), as proposed by Tainoff *et al.* It is important to note that the energy difference of the 3.31 band exhibits a linear increase with an increase in temperature. Due to these observations, we prioritize the 3.31 eV band to be the FX-1LO.

To understand the mechanisms behind the colossal (16-fold) increase in defect emission after annealing, we investigate the temperature-dependent PL spectra of annealed ZnO micropods in the visible spectrum. Figure 7(a) presents the temperature-dependent visible spectra of the annealed ZnO micropods for temperatures extending from 2 K to 300 K. As seen in Fig. 7(a), the intensity of the defect emission generally decreases with increasing temperature. As temperature increases, the position of the maximum intensity also significantly blue-shifts, going from ~ 1.8 eV at 2 K to ~ 2.1 eV at 300 K. However, looking more closely, we remark a rather interesting behavior. While the intensity of the low-energy shoulder (~ 1.7 eV) of the defect emission decreases with increasing temperatures, the intensity of the high-energy shoulder (~ 2.3 eV) of the defect emission presents an increase over a specific temperature range. This increase in the intensity is rather intriguing and raises questions, requiring further analysis of the defect emission. The defect emission can be fitted using two Gaussian peaks at ~ 1.74 eV (red emission) and ~ 2.05 eV (orange emission), respectively. FWHM is 0.46 eV for the orange and 0.4 eV for the red emission. It is important to note that the 1.74 eV band is not observed in as-grown ZnO micropods (results not presented here). The 1.74 eV band is formed in ZnO micropods after annealing. This observation is consistent with the N-doping of ZnO micropods discussed previously. N-doped ZnO usually presents a broad PL emission band peaking at 1.7 eV, which agrees with the deep-acceptor model of the nitrogen defect.⁴⁴ The 1.74 eV band is, thus, another sign of the N-doping of annealed ZnO micropods. The evolution of the spectrally integrated intensities (i.e., areas) of the red (squares) and orange (circles) emissions is plotted as a function of temperature inverse in Fig. 7(b). Figure 7(b) shows that the intensity of the red emission decreases exponentially as temperature is increased. The spectrally integrated intensity (η) of the red emission is fitted using²⁴ the following equation:

$$\eta(T) = \frac{P_0}{1 + P_1 e^{-E_1/k_B T}},$$

where P_0 and P_1 are fitting parameters, E_1 is the activation energy, and k_B is the Boltzmann constant. The solid red line in Fig. 7(b) presents the curve fitting for the red emission.

The determined activation energy from the fit is about ~ 14.4 meV. More importantly, the intensity of the orange emission exhibits a negative thermal quenching (NTQ). With increasing temperatures, the intensity of the orange emission is first unaffected, presenting only a minor decrease in intensity. At 90 K, the intensity of the orange emission presents an inflection point and begins to increase, exhibiting a negative thermal quenching between 90 K and 200 K, before eventually decreasing very fast at temperatures above 200 K. NTQ occurs due to the fact that the localized excitons get thermally excited into less localized or free states. These excitons can, thus, reach nonradiative or deep recombination centers due to an increased diffusion length. The spectrally integrated intensity of the orange emission can be fitted using Shibata's equation,^{67,68}

$$\eta(T) = \frac{1 + \sum_{q=1}^n D_q e^{-E'_q/k_B T}}{1 + \sum_{i=1}^m P_i e^{-E_i/k_B T}},$$

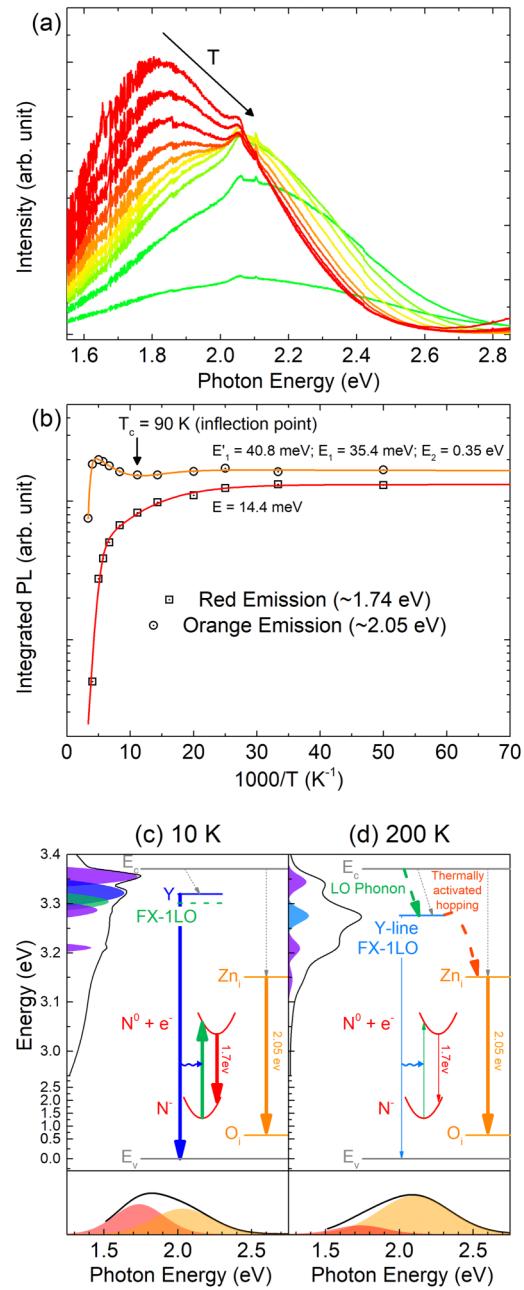


FIG. 7. Defect emission: (a) temperature dependence from 70 K to 200 K. (b) Red and orange lines represent integrated emission as a function of the inverse of the temperature, evidencing thermal quenching, (c) and (d) proposed mechanism at 10 K and 200 K, respectively.

where D_q and P_q are fitting parameters. E'_q are the activation energies of the processes that increase the intensity with increasing temperature.

The solid orange line in Fig. 7(b) presents the curve fitting conducted for the orange emission. After the curve fitting, we obtain the

following activation energies $E'_1 \approx 40.8$ meV, $E_1 = 35.4$ meV, and $E_2 = 0.35$ eV, respectively. The activation energies determined for the red and orange emission are actually quite interesting, more specifically, the activation energy of $\sim 14 \pm 3$ meV for the thermal quenching of the red emission and the activation energy of ~ 40 meV for the NTQ of the orange emission. These energies coincide perfectly with the thermal activation energy (10 ± 2 meV) and localization energy (40 meV) of the Y-band. It is important to remember that the defect emissions drastically increase after annealing. The main difference between the low-temperature UV emission of as-grown and annealed ZnO micropods is the presence of the Y-band. These observations raise questions on the relation between the Y-band and the orange and red emissions. It is also important to note that the inflection point for the spectrally integrated intensity of the orange emission is at 90 K [indicated by an arrow in Fig. 7(b)]. The Y-band and FX-1LO emissions cross over at this same temperature. At 90 K, the energy of the FX-1LO varies from below the Y-band energy to slightly above the Y-band. This suggests that the LO phonons play a role in the orange emission. As mentioned before, the red emission results from nitrogen (N^-) ions. The N^- ions have an absorption onset at ~ 2.4 eV and a broad PL emission at 1.7 eV due to a Franck-Condon shift of 0.7 eV. When excited at 2.4 eV, an electron from the N^- is excited, transitioning the charged nitrogen from an N^- state to dissociated neutral nitrogen and an electron state (N^0+e). Nitrogen afterward recaptures the electron and light is emitted at 1.7 eV. The N^0+e state is an excited state and thus does not exist before the excitation of the N^- ions. Moreover, the energy of the N^- state lies at 1.3 eV above the ZnO valence band (VB). With an absorption onset of 2.4 eV, this puts the excited N^0+e state at 3.7 eV, ~ 0.3 eV above the ZnO conduction band (CB). Thus, it is almost unlikely that the transition from N^- to N^0+e would be the result of a nonradiative process. The N^- to N^0+e transition most likely results from a radiative transfer, i.e., excitation by photons. PLE measurements (results not presented here) reveal a radiative excitation channel of the red emission between 372 nm (~ 3.33 eV) and 380 nm (3.26 eV), corresponding to the energy range of the Y-band.

The red emission, thus, exhibits a strong radiative coupling with the Y-band, which explains why the red emission shows almost the same activation energy as the Y-band. This strong coupling could also be the result of the high refractive index of ZnO (2.1 at 3.33 eV), which can lead to a strong confinement of light within ZnO micro- and nanostructures.^{69,70} Moreover, the radiative nature of this energy transfer also explains why it is not dependent on the strong localization energy of the Y-band. The orange emission, on the other hand, presents a blue shift with increasing temperature. This behavior is similar to that observed by He *et al.*,⁷¹ suggesting a DAP-like transition involving a shallow donor and a deep acceptor. He *et al.* showed that the orange emission is unlikely from the surface but rather from the bulk.

The orange emission is usually attributed to an electron transition from zinc interstitial defect level (Zn_i),^{71–73} at 0.22 eV below the ZnO CB, to oxygen interstitial defect level (O_i), at 1.09 eV above the ZnO VB.^{72,73} The NTQ of the orange emission has an activation energy of ~ 40 meV. The NTQ most likely indicates recapture of thermalized carriers/excitons by the Zn_i centers responsible for the orange emission. Since the activation energy of

the NTQ is similar to that of the localization energy of the Y-band, the thermalized excitons are that of the Y-band. As the Y-band carriers get delocalized, they are able to diffuse over a wider area which increases their chances of being captured by Zn_i defects. Figures 7(c) and 7(b) present an energy level diagram summarizing the various mechanisms to explain the thermal quenching of red emission and negative thermal quenching of the orange emission. All energy levels are presented to scale except for the N^0+e level. The N^- ions should transit to a N^0+e energy level above the ZnO CB. However, for clarity, the N^0+e level is entirely presented under the ZnO CB. At 10 K [Fig. 7(c)], the Y-band carrier decays, emitting light at 3.33 eV. The Y-band emission excites the N^- ions to N^0+e state, which, after relaxing back to the N^- state, emits light at 1.7 eV. On the other hand, electrons from the ZnO conduction band decay to the Zn_i level via nonradiative channels, eventually emitting light at 2.05 eV. At 200 K [Fig. 7(d)], electrons from the ZnO conduction band are more efficiently captured by the Y-band via LO-phonon-assisted decay, which is manifested by the higher Y-band intensity as compared to the free exciton intensity [Fig. 6(a)]. This leads to a high population of the Y-band. However, at 200 K, the Y-band carriers are thermalized the most, due to their low activation energy. Only few Y-band carriers actively recombine, giving way to light being emitted at ~ 3.3 eV. The Y-band emission is much weaker at 200 K as compared to 10 K. The N^- ions are, thus, very weakly excited as manifested by the weak red emission [Fig. 7(d)]. However, at 200 K, the thermalized Y-band carriers are free to move around and are eventually captured by Zn_i defect centers. The thermally activated hopping of Y-band carriers leads to an additional nonradiative channel. This channel can be further enhanced due to the redshift of the Y-band, which brings it close to the Zn_i level. In addition, this channel also leads to an increase in orange emission as carriers are efficiently captured by Zn_i centers. The suggested mechanisms in Figs. 7(c) and 7(d) are strongly supported and are in agreement with the various results discussed herein; moreover, they perfectly explain the behavior of the orange and red emissions.

IV. SUMMARY

We have successfully synthesized well-structured, crystalline ZnO micropods by using a low temperature based chemical bath deposition technique. These micropods are either bipods, tetrapods, or hexapods in form as observed from SEM images. XRD patterns showed that these micropods have a Wurtzite hexagonal structure and are highly crystalline. Room-temperature PL measurements conducted on these as-grown and annealed samples show a typical near-band-edge UV emission band centered at 3.23 eV and a broad visible emission band at 2.08 eV. After thermal annealing, the intensity of UV emission remained almost the same, while the defect emission gets much enhanced, which indicates higher density of defect. An increase in the intensity of the E_2 high phonon mode in the annealed micropods is an indication that annealed micropods are better crystallized as compared to as-grown micropods. The presence of O-H and N-H groups in the as-grown sample was observed in Raman measurements, while they were absent after annealing. The linewidth of the $E_2(H)$ mode in the Raman spectrum was observed to decrease after annealing, proving that the crystallinity of the

sample had further increased after annealing. However, the appearance of the Y-line in the low-temperature PL spectra of the annealed sample suggested the presence of structural and surface defects, which trap a certain amount of photon excited excitons. Through the combined analysis on the evolutions of the excitonic peaks and the defect emission, we conclude that the general crystal quality of micropods has been improved after annealing. However, additional structural and surface defects have also been created in the micropods, which trap thermally activated excitons and consequently enhance the defect emission. Finally, our work suggests that the mechanism of NTQ of the defect emission can be attributed to this trapping effect. The as-grown ZnO micropods showed the lowest defect emission and the highest UV-to-visible peak emission ratio, which is an interesting aspect for UV random lasing applications. On the other hand, the 900 °C annealed micropods showed the highest defect emission and the lowest UV-to-visible peak emission ratio, which is an interesting aspect for lighting applications. Most interestingly, the UV-to-visible peak emission ratio could be controlled by annealing the ZnO micropods.

SUPPLEMENTARY MATERIAL

In the [supplementary material](#), Fig. S1 represents the energy difference of the 3.31 band that exhibits a linear increase with an increase in temperature. The evolution of the energy difference of the FX and the 3.31 eV band does not show the expected temperature dependences for the A-band.

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There are no conflicts to declare.

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